

# Work Order ID 52653

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Item ID: K10003

Accept



Setup Start



Revision ID: F

Stop



Item Name: Saddle, D205-634-011

Start Date: 06/10/2009 Start Qty: 8.00



Cust Item ID:

Required Date: 13/10/2009 Req'd Qty: 8.00



Customer:

Reference:

Approvals:

Process Plan: *PL*

Date: *09-10-5*

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN634,635	Rev F								
100	DOCUMENT CONTROL	0.00							
DC	Memo	0.00							
Document Control	Create White labels only per PPP K10003	CHG 007							
110	Pick Kit	0.00							
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
QC	Memo	0.00							
Quality Control									

*For CL 09/12/21*

*10/12/21 (8)*

*8*  
*Placed in the boxes*

*10/12/22*

**Work Order ID 52653**

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Item ID:	K10003	Accept		Setup	Start	
Revision ID:	F				Stop	
Item Name:	Saddle, D205-634-011					
Start Date:	06/10/2009	Start Qty:	8.00	Cust Item ID:		
Required Date:	13/10/2009	Req'd Qty:	8.00	Customer:		
Reference:						

Approvals:	Process Plan:	Date:	Tooling:	Date:	Run	Start	
	QC:	Date:	SPC (Y/N):	Date:		Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 	Identify as per dwg & Stock Location	0.00							
Packaging	Memo	0.00							
Packaging									
140 	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

09/12/22

REUD

9/12/22 (8x) SP

09/12/22

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Work Order ID: 52653

Parent Item: K10003RevF

Parent Item Name: Saddle, D205-634-011


Start Date: 06/10/2009

Required Date: 13/10/2009

Comments:

Start Qty: 8.00


Required Qty: 8.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN4-51A x8  Bolt ✓		Purchased	No			110	Each	262.0000	64.0000			

M113226

*[Signature]*

Warehouse	Loc Qty	Loc Code
<u>Location</u>		
Main Warehouse		
ST	262	
111635	7	
112314	13	
112489	92	
112720	50	
112805	100	

AN4-6A x16  
  
Bolt ✓

Purchased No

110 Each 1,078.000 128.0000

*[Signature]* 9/12/08

Warehouse	Loc Qty	Loc Code
<u>Location</u>		
Main Warehouse		
ST	1078	
111279	278	
<del>112314</del>	300	
112641	100	
112720	100	
112829	300	

M112314

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Start Date: 06/10/2009

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Comments:

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Required Qty: 8.00

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AN4C47A		Purchased	No			110	Each	144.0000	32.0000			
---------	--	-----------	----	--	--	-----	------	----------	---------	--	--	--

Bolt

Warehouse	Location	Loc Qty	Loc Code
Main Warehouse	ST	144	
	112489	2	
	112641	100	
	112816	42	

m113164 21X

AN6-12A		Purchased	No			110	Each	464.0000	64.0000			
---------	--	-----------	----	--	--	-----	------	----------	---------	--	--	--

Bolt

Warehouse	Location	Loc Qty	Loc Code
Main Warehouse	ST	464	
	106513	27	
	108471	27	
	110372	41	
	112314	369	

m112641 11X

9/12/21 (8)

m112314

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Comments:

Start Date: 06/10/2009

Required Date: 13/10/2009

Start Qty: 8.00

Required Qty: 8.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

AN960JD416		Purchased	No			110	Each	6,377.000	256.0000			
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Washer

NA51149204635

051 902.11

CE 9/12/21

## Warehouse

## Loc Qty

## Loc Code

### Location

Main Warehouse

ST

6377

102929

2

105906

4

106277

2

107321

23

107939

114

108161

553

108827

31

109249

69

110523

340

111279

101

111916

543

112314

4595

16941

0

M110914 164

M113288 2400

AN960JD616



Washer

Purchased

No

110

Each

926.0000 64.0000

## Warehouse

## Loc Qty

## Loc Code

### Location

Main Warehouse

ST

926

112314

426

112828

500

112828

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Comments:

Start Date: 06/10/2009

Required Date: 13/10/2009

Start Qty: 8.00

Required Qty: 8.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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D2570RevB

✓ 124

Manufactured

No

110

Each

526.0000

192.0000

✓

Bushing

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

524

47246

15

52214

509

Main Warehouse

ST36

2

51519

2

D2571RevE

✓ 1

Manufactured

No

110

Each

20.0000

8.0000

Saddle, Fwd Out 205

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

12

11644

1

43564

4

47564

7

Main Warehouse

ST433

8

51520

8

53449 99X  
53778 93X

52910 2X  
51924 6X

(C9/1/10) (8)

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Required Date: 13/10/2009

Start Qty: 8.00

Required Qty: 8.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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D2572RevE X1



Saddle, Fwd In 205

Manufactured

No

110

Each

18.0000

8.0000



51904 28

*[Signature]*

## Warehouse

## Loc Qty

## Loc Code

### Location

Main Warehouse

ST

18

43565

4

51521

14

51521 60

D2573RevE X1



Saddle, Aft Out 205

Manufactured

No

110

Each

12.0000

8.0000



B51522

*[Signature]*

## Warehouse

## Loc Qty

## Loc Code

### Location

Main Warehouse

ST

12

43566

4

44206

1

47566

7

D2574RevE X1



Saddle, Aft In 205

Manufactured

No

110

Each

3.0000

8.0000



B52905

*[Signature]* (8)

## Warehouse

## Loc Qty

## Loc Code

### Location

Main Warehouse

ST

3

43567

3

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Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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D2747RevB x4 Set Screw		Manufactured	No			110	Each	317.0000	32.0000			
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umd 09/12/16

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

317

39224

4

43855

113

51921

200

x32

D2876RevB x2 Saddle Spacer		Manufactured	No			110	Each	201.0000	16.0000			
-------------------------------	--	--------------	----	--	--	-----	------	----------	---------	--	--	--

umd 09/12/16

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

154

42364

154

Main Warehouse

ST051

47

51540

47

x16



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Start Date: 06/10/2009

Required Date: 13/10/2009

Comments:

Start Qty: 8.00

Required Qty: 8.00

Component Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2877RevB <i>x2</i>		Manufactured	No			110	Each	132.0000	16.0000			
												
Saddle Spacer												

*umd 09/12/16*

Warehouse Location	Loc Qty	Loc Code
Main Warehouse		
ST	132	
46518	1	
47292	94	
51541	37	

D3405-041RevB <i>x1</i>	Manufactured	No
		
Lug Assembly		

8.0000

*umd 09/12/16*

Warehouse Location	Loc Qty	Loc Code
Main Warehouse		
ST	4	
51673	4	

*52323*

*x8*

D3405-043RevB <i>x1</i>	Manufactured	No
		
Lug Assembly		

8.0000

*umd 09/12/16*

Warehouse Location	Loc Qty	Loc Code
Main Warehouse		
ST	11	
46589	1	
46863	1	
51652	9	

*52324*

*x8*

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D3407-041RevE X1  
  
 Tow Ring

Warehouse

Loc Qty

Loc Code

Location

OFFSHORE

FG

35780

Main Warehouse

ST

48356

110

Each

82.0000

16.0000



Umo 09/12/16

X5  
X3

D3417-5RevE X2  
  
 Washer

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

51649

82

82

mo 09/12/16

X16

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---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D3456-1RevA X1

Manufactured

No

110

Each

198.0000

8.0000

Washer

UMD 09/12/16

## Warehouse

## Loc Qty

## Loc Code

### Location

OFFSHORE

FG

7

25701

7

Main Warehouse

ST

191

51653

191

X8 51653

D3533-1RevB X2

Manufactured

No

110

Each

220.0000

16.0000

Set Screw

UMD 09/12/16

## Warehouse

## Loc Qty

## Loc Code

### Location

Main Warehouse

ST

220

47625

20

51602

200

X9 47625  
X72 51602

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MS21042L4 x24

Purchased

No

110

Each

6,889.000

192.0000



umg 09/12/10

Nut

12+12

## Warehouse

## Loc Qty

## Loc Code

### Location

Main Warehouse

ST

6889

107499

5

108145

4

110450

1

110507

184

111827

5996

112314

634

15924

0

7690

24

8182

41

x192 m11/1828

MS21043-4 x5

Purchased

No

110

Each

1,144.000

40.0000



umg 09/12/10

Nut

## Warehouse

## Loc Qty

## Loc Code

### Location

OFFSHORE

FG

40

104603

40

Main Warehouse

ST

1104

112243

2

112314

802

112492

300

x40 m11/2492

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